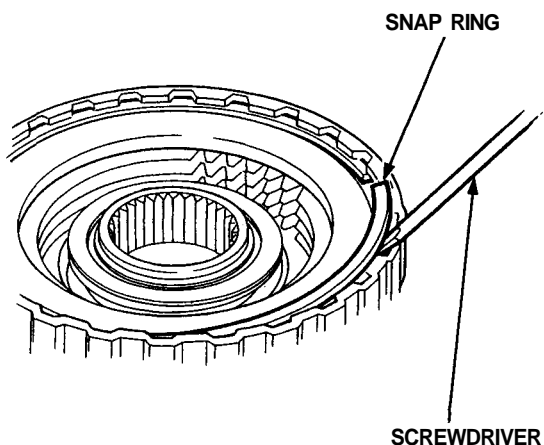




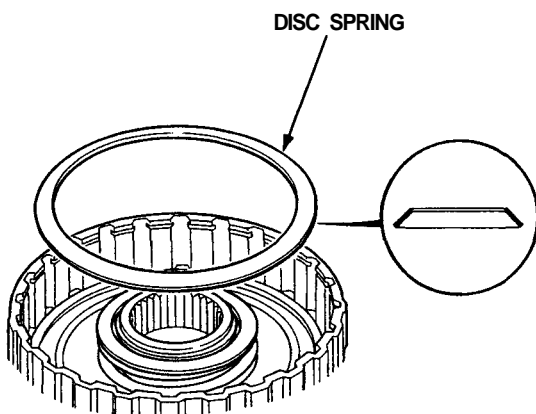
## Disassembly

1. Remove the snap rings, then remove the clutch end plate, clutch discs and plates.

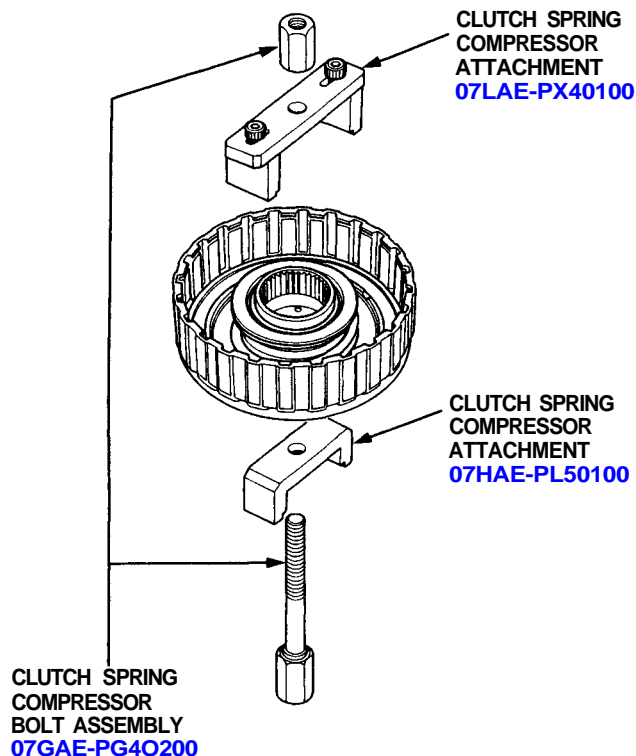


2. Remove the disc spring.

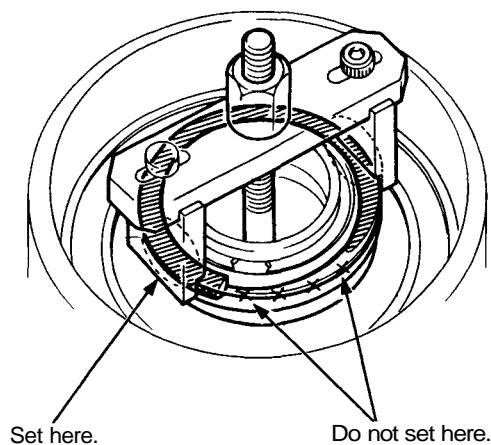
NOTE: For 1 st-hold and 2nd clutches



3. Install the special tools as shown.



**CAUTION:** If either end of the compressor attachment is set over an area of the spring retainer which is unsupported by the return spring, the retainer may be damaged.

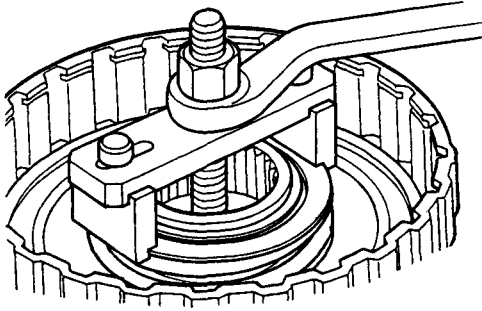


(cont'd)

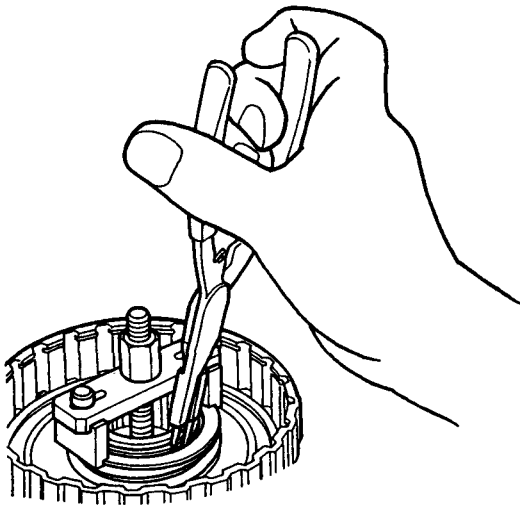
# Clutch

## Disassembly (cont'd)

4. Compress the clutch return spring.



5. Remove the circlip. Then remove the special tool, spring retainer and return spring.



6. Wrap a shop rag around the clutch drum and apply air pressure to the oil passage to remove the piston. Place a finger tip on the other end while applying air pressure.

