

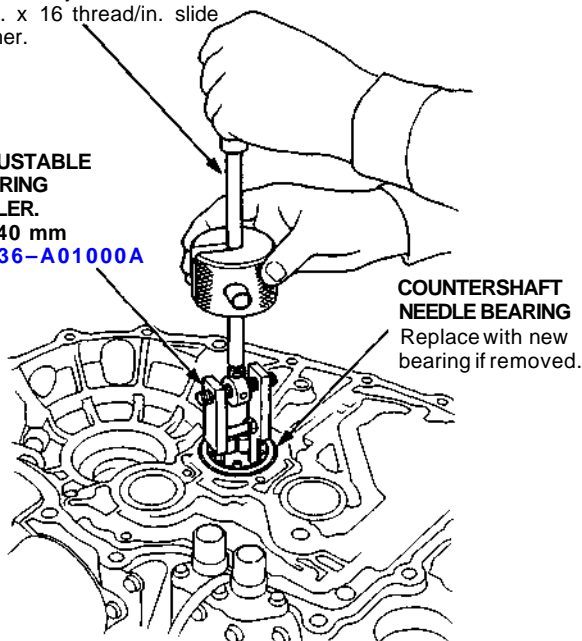


## Countershaft Bearing Replacement

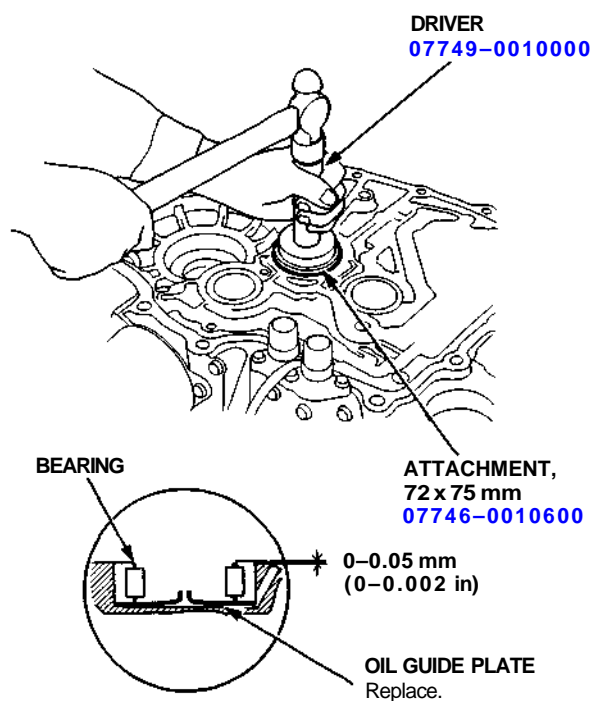
1. Remove the countershaft bearing using the special tool as shown.

Commercially Available  
3/8 in. x 16 thread/in. slide  
hammer.

ADJUSTABLE  
BEARING  
PULLER.  
25-40 mm  
07736-A01000A



2. Replace the oil guide plate.
3. Drive the new bearing into the housing using the special tools as shown.

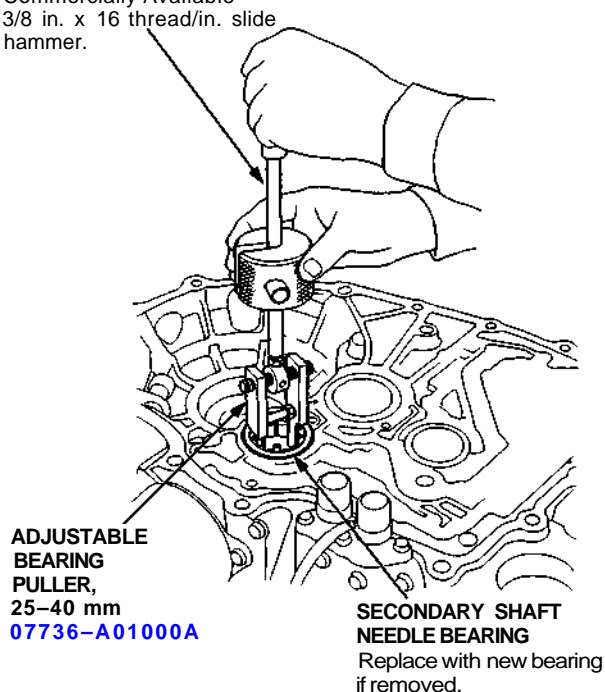


## Secondary Shaft Bearing Replacement

1. Remove the secondary shaft bearing using the special tool as shown.

Commercially Available  
3/8 in. x 16 thread/in. slide  
hammer.

ADJUSTABLE  
BEARING  
PULLER,  
25-40 mm  
07736-A01000A



2. Replace the oil guide plate.
3. Drive the new bearing into the housing using the special tools as shown.

